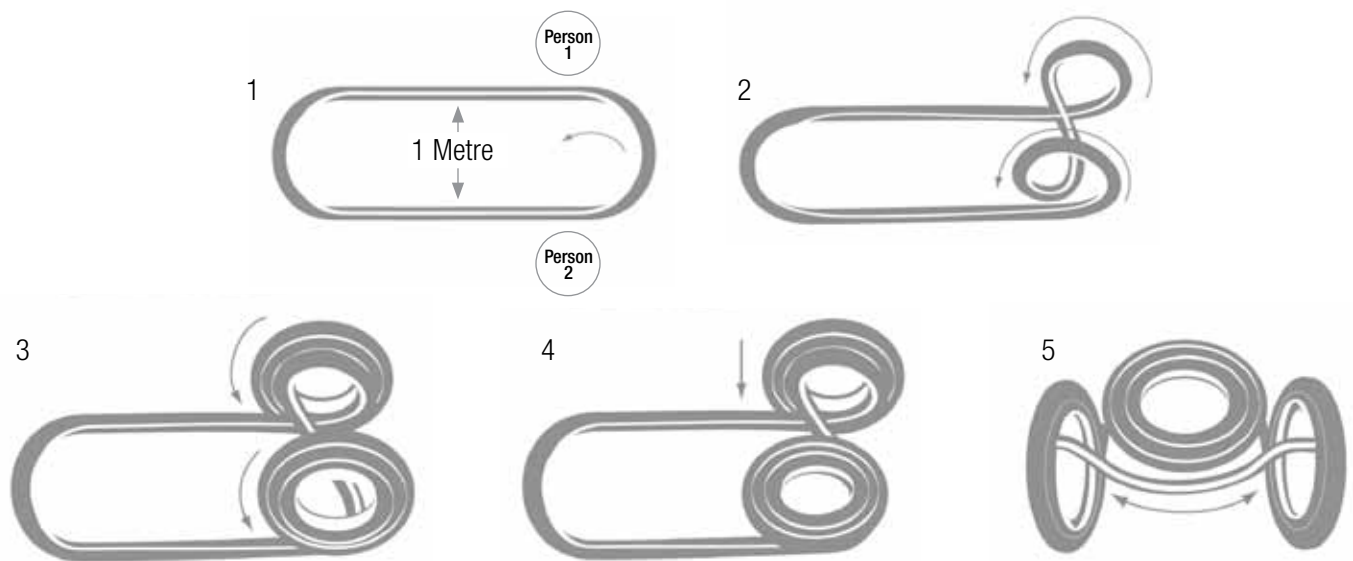


Handrail Coiling

The most effective way to package, store, and ship handrails is to coil them. Extra long handrail should be stored on a reel. A properly coiled handrail can be packaged and stored to extended periods of time with minimal handrail distortion. An improperly coiled handrail can be very difficult to package, will not store well, and can often be damaged beyond repair because of permanent distortion. The following 5 steps describe a simple method for properly coiling an endless handrail.



Coiling Instructions:

- 1) Choose a clean, flat area large enough to accommodate the entire handrail. Lay the handrail in an oblong shape making sure it is free of twists, with the slider side up (rubber side down). Straighten the handrail lengthwise so that the side of the oval shape are parallel and approximately one metre (or one yard) apart.
- 2) With one person on either side of the handrail, begin at one end by lifting the handrail edge and turning it towards the floor.
- 3) The handrail can now be “rolled” along, creating two separate coils. With each rotation, be sure that the handrail is wound neatly on top of itself.
- 4) When the handrail is wound, place one of the two coils inward on the floor then place the other coil on top of the first.
- 5) If the handrail is longer than 25 metres (82 feet), stop coiling the handrail when you reach half the handrail’s length and repeat the same procedure from the other end. This will result in four individual coils placed on top of each other. It is important that the loop of the second end is large enough to fit around the base of the previously coiled end. This will prevent any kinks or dents in that section of the handrail. Place these last two coils over the previously coiled handrail.

To uncoil the handrail, repeat these steps in reverse order.